









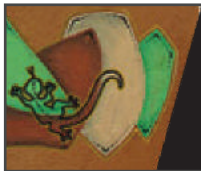






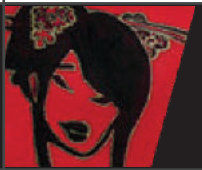
We have tested POSCA's qualities and performance on more than 55 surfaces. These results present recommended practices to optimize the markers' results on each surface including priming and preserving your work.



 DRAWING PAPER	 TRACING PAPER	 TISSUE PAPER	 CREPE PAPER
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>
 RAW CARDBOARD	 PHOTO PAPER	 PAPER/CARDBOARD GLOSSY COAT	 PAPER/CARDBOARD SATIN FINISH
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: The use of varnish on this surface may not achieved the desired results.</p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: The use of varnish for this surface may not achieve desired results.</p>

We have tested POSCA's qualities and performance on more than 55 surfaces. These results present recommended practices to optimize the markers' results on each surface including priming and preserving your work.

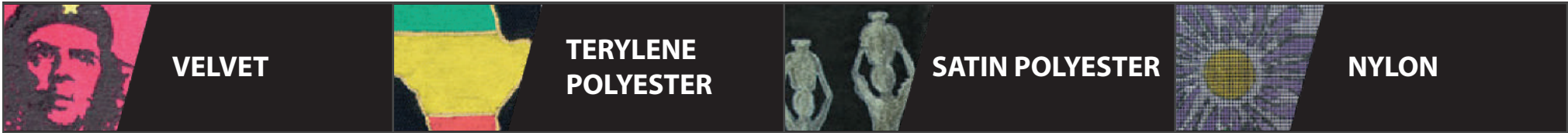


 RAW SMOOTH LEATHER	 SUEDE LEATHER	 COTTON	 DENIM
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion Carefully cure your surface with a hot iron 104°F. <i>The use of varnish may not be appealing on leather.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion carefully cure your project with a hot iron 104°F. <i>The use of varnish may not be Appealing on suede.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. <i>The use of varnish is not Recommended for this surface.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron at 104°F. <i>The use of varnish is not recommended for this surface.</i></p>
 COATED COTTON	 BURLAP	 LINEN	 SILK
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron at 104°F. <i>Varnish is not intended for this surface.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. <i>The use of varnish is not recommended for this surface.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. <i>The use of varnish is not recommended for this surface.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. <i>Varnish is not intended for this surface.</i></p>

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VELVET

- ADHESION: ★★★★★
- LINE DEFINITION: ★★★★★
- SCRATCH RESISTANCE: ★★★★★
- WATER RESISTANCE: ★★★★★
- HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. *Varnish is not intended for this surface.*

TERYLENE POLYESTER

- ADHESION: ★★★★★
- LINE DEFINITION: ★★★★★
- SCRATCH RESISTANCE: ★★★★★
- WATER RESISTANCE: ★★★★★
- HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. *Varnish is not intended for this surface.*

SATIN POLYESTER

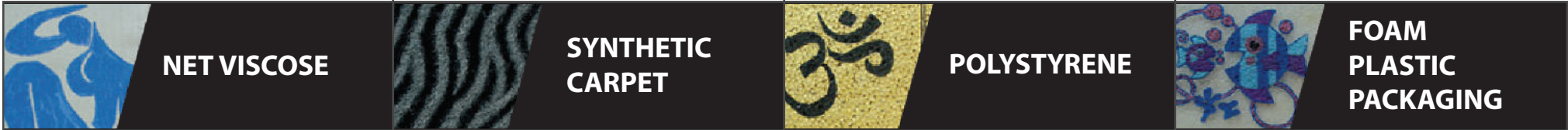
- ADHESION: ★★★★★
- LINE DEFINITION: ★★★★★
- SCRATCH RESISTANCE: ★★★★★
- WATER RESISTANCE: ★★★★★
- HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. *Varnish is not intended for this surface.*

NYLON

- ADHESION: ★★★★★
- LINE DEFINITION: ★★★★★
- SCRATCH RESISTANCE: ★★★★★
- WATER RESISTANCE: ★★★★★
- HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. *Varnish is not intended for this surface.*



NET VISCOSE

- ADHESION: ★★★★★
- LINE DEFINITION: ★★★★★
- SCRATCH RESISTANCE: ★★★★★
- WATER RESISTANCE: ★★★★★
- HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. *Varnish is not intended for this surface.*

SYNTHETIC CARPET

- ADHESION: ★★★★★
- LINE DEFINITION: ★★★★★
- SCRATCH RESISTANCE: ★★★★★
- WATER RESISTANCE: ★★★★★
- HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron 104°F. *Varnish is not intended for this surface.*

POLYSTYRENE

- ADHESION: ★★★★★
- LINE DEFINITION: ★★★★★
- SCRATCH RESISTANCE: ★★★★★

NOTE: Heat and varnish are not intended for this surface.

FOAM PLASTIC PACKAGING

- ADHESION: ★★★★★
- LINE DEFINITION: ★★★★★
- SCRATCH RESISTANCE: ★★★★★
- WATER RESISTANCE: ★★★★★

NOTE: Heat and varnish are not intended for this surface.

We have tested POSCA's qualities and performance on more than 55 surfaces. These results present recommended practices to optimize the markers' results on each surface including priming and preserving your work.



 <h3>POLYURETHANE STRETCH</h3>	 <h3>GELATIN ACETATE FOR SPOTLIGHTS</h3>	 <h3>PLEXIGLAS</h3>	 <h3>PLASTIC</h3>
----------------------------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------------	--------------------------------------------------------------------------------------------------------	------------------------------------------------------------------------------------------------------

ADHESION: ★★★★★
 LINE DEFINITION: ★★★★★
 SCRATCH RESISTANCE: ★★★★★
 WATER RESISTANCE: ★★★★★

NOTE: Heat and varnish are not intended for this surface.

ADHESION: ★★★★★
 LINE DEFINITION: ★★★★★
 SCRATCH RESISTANCE: ★★★★★
 WATER RESISTANCE: ★★★★★
 HEAT RESISTANCE: ★★★★★


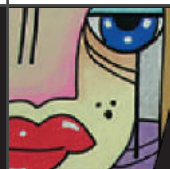
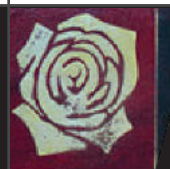
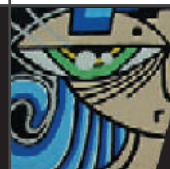
TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron at 104°F.
Varnish is not intended for this surface.

ADHESION: ★★★★★
 LINE DEFINITION: ★★★★★
 SCRATCH RESISTANCE: ★★★★★
 WATER RESISTANCE: ★★★★★

NOTE: Heat and varnish are not intended for this surface.

ADHESION: ★★★★★
 LINE DEFINITION: ★★★★★
 SCRATCH RESISTANCE: ★★★★★
 WATER RESISTANCE: ★★★★★

SUGGESTED: NOTE: Heat is not intended for this surface, varnish is possible.

 <h3>LATEX</h3>	 <h3>VINYL</h3>	 <h3>LEATHERETTE</h3>	 <h3>PVC</h3>
--------------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------

ADHESION: ★★★★★
 LINE DEFINITION: ★★★★★
 SCRATCH RESISTANCE: ★★★★★
 WATER RESISTANCE: ★★★★★
 HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron at 104°F. *Varnish is not intended for this surface. The use of varnish is possible.*

ADHESION: ★★★★★
 LINE DEFINITION: ★★★★★
 SCRATCH RESISTANCE: ★★★★★
 WATER RESISTANCE: ★★★★★
 HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron at 104°F. *The use of varnish is possible.*

ADHESION: ★★★★★
 LINE DEFINITION: ★★★★★
 SCRATCH RESISTANCE: ★★★★★
 WATER RESISTANCE: ★★★★★
 HEAT RESISTANCE: ★★★★★



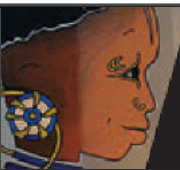




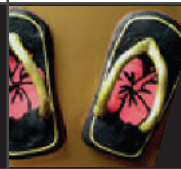
TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron at 104°F. *Varnish is not intended for this surface. The use of acrylic varnish is recommended.*

ADHESION: ★★★★★
 LINE DEFINITION: ★★★★★
 SCRATCH RESISTANCE: ★★★★★
 WATER RESISTANCE: ★★★★★
 HEAT RESISTANCE: ★★★★★

TIP: To increase protection against abrasion and water resistance carefully cure your surface with a hot iron at 104°F. *The use of varnish is possible.*

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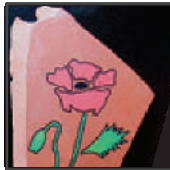




 <p>METAL ALUMINUM</p>	 <p>IRON</p>	 <p>STEEL WITH COAT OF EPOXY PAINT</p>	 <p>WAX CANDLE</p>
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>WATER RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance add 4 coats of varnish. <i>For desired results varnish is required.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>WATER RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance add 4 coats of varnish. <i>For desired results varnish is required.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>WATER RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance add 4 coats of varnish. <i>For desired results varnish is required.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>
 <p>PLASTER</p>	 <p>NATURAL AIR-DRY CLAY</p>	 <p>EXTRA LIGHT AIR-DRY MODELING CLAY</p>	 <p>'FIMO' CLAY FOR BAKING</p>
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. For desired results varnish is required. <i>Varnish is recommended.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. For desired results varnish is required. <i>Varnish is recommended.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>WATER RESISTANCE: ★★★★★</p> <p>HEAT RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface by placing in oven for up to 15 minutes at 320°F. <i>Varnish is possible.</i></p>

We have tested POSCA's qualities and performance on more than 55 surfaces. These results present recommended practices to optimize the markers' results on each surface including priming and preserving your work.






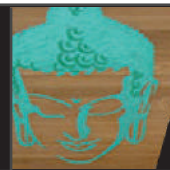


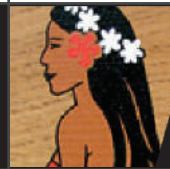
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 SALT DOUGH	 'PLASTIROCK AIR-DRY CLAY	 STONE POROUS ROCK	 CEMENT CONCRETE
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. For desired results varnish is required. <i>Varnish is recommended.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. For desired results varnish is required. <i>Varnish is recommended.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance add 4 coats of varnish. <i>It is also possible to seal with varnish.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>NOTE: Heat and varnish are not intended for this surface.</p>
 TERRACOTTA EARTHWARE	 CERAMIC TILES	 GLASS	 PORCELAIN
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface by placing in oven for up to 45 minutes at 428°F. <i>Varnish is possible.</i></p>	<p>ADHESION: ★★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface by placing in oven for up to 45 minutes at 428°F. <i>Varnish is possible.</i></p>	<p>ADHESION: ★★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface by placing in oven for up to 45 minutes at 320°F. <i>Varnish may not achieve desired results.</i></p>	<p>ADHESION: ★★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>HEAT RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion and water resistance carefully cure your surface by placing in oven for up to 45 minutes at 320°F. <i>Varnish may not achieve desired results.</i></p>

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 <p>EGGSHELL</p>	 <p>CORK</p>	 <p>RAW WOOD BARK</p>	 <p>RAW SANDPAPER BAMBOO</p>
<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>WATER RESISTANCE: ★★★★★★</p> <p>NOTE: Heat is not intended for this surface. Varnish is possible.</p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. <i>Varnish is possible for desired results.</i></p>	<p>ADHESION: ★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>NOTE: Heat is not intended for this surface. <i>Varnish is not recommended.</i></p>	<p>ADHESION: ★★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. <i>Varnish is recommended for desired results.</i></p>
 <p>COATED BAMBOO</p>	 <p>CHIPBOARD</p>	 <p>MELAMINE WOOD</p>	
<p>ADHESION: ★★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. <i>Varnish is required for desired results.</i></p>	<p>ADHESION: ★★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. <i>Varnish is recommended for desired results.</i></p>	<p>ADHESION: ★★★★★★</p> <p>LINE DEFINITION: ★★★★★★</p> <p>SCRATCH RESISTANCE: ★★★★★★</p> <p>TIP: To increase protection against abrasion add 2 coats of varnish. <i>Varnish is required for desired results.</i></p>	